

**Characteristics:**

**General Description:**

The single and dual channel Isolating Driver, D6020S and D6020D module is a high integrity analog output interface suitable for applications requiring SIL 2 level (according to IEC 61508:2010 Ed. 2) in safety related systems for high risk industries.

It isolates and transfers a 4-20 mA signal from a controller to a load up to 700 Ω. It has a high output capacity of 15 V at 20 mA combined with a low drop across its input terminals.

The circuit allows bi-directional communication signals, for Hart positioner. In the 4-20 mA input range, a field open or short circuit, reflects a high impedance to the control device circuit and actuates (de-energizes) the channel fault output transistor and actuates (energizes) the cumulative fault output available on Power Bus connector. A fault output signal for each channel is available when mounted on customized Termination Board. In addition the single channel D6020S provides open collector transistor output on terminal blocks.

Short circuit fault detection can be enabled (two different levels can be selected) or disabled via DIP-Switch programming.


Mounting on standard DIN-Rail, with or without Power Bus, or on customized Termination Boards, in Safe Area.

**Functional Safety Management Certification:**

G.M. International is certified by TÜV to conform to IEC61508:2010 part 1 clauses 5-6 for safety related systems up to and included SIL3.



**Front Panel and Features:**

5	6
3	4
1	2
	
PWR	2
FLT	2
PWR	1
FLT	1
SIL 2	
D6020	
7	8
9	10

- SIL 2 according to IEC 61508:2010 Ed. 2 for Tproof = 10 / 20 yrs (10 / 20 % of total SIF).
- SIL 1 according to IEC 61508:2010 Ed. 2 for Tproof = 20 yrs (10 % or more of total SIF).
- 2 fully independent channels.
- Output to Zone 0 (Zone 20) / Division 1, installation in Zone 2 / Division 2.
- 4-20 mA Input, Output Signal.
- Hart compatible.
- Field open and short circuit detection and signaling for each channel and cumulative.
- High Accuracy.
- Three port isolation, Input/Output/Supply.
- EMC Compatibility to EN61000-6-2, EN61000-6-4, EN61326-1, EN61326-3-1 for safety system.
- In-field programmability by DIP Switch.
- TÜV Functional Safety Certification.
- High Density, two channels per unit.
- Simplified installation using standard DIN-Rail and plug-in terminal blocks, with or without Power Bus, or customized Termination Boards.

**Ordering Information:**

Model:	D6020
1 channel	S
2 channels	D

Power Bus and DIN-Rail accessories:

Connector JDFT049                      Cover and fix MCHP196  
Terminal block male MOR017        Terminal block female MOR022

**Technical Data:**

**Supply:**

24 Vdc nom (18 to 30 Vdc) reverse polarity protected, ripple within voltage limits ≤ 5 Vpp, 2 A time lag fuse internally protected.

**Current consumption @ 24 V:** 70 mA for 2 channels D6020D, 35 mA for 1 channel D6020S with 20 mA output on 500 Ω load.

**Power dissipation:** 1.3 W for 2 channels D6020D, 0.65 W for 1 channel D6020S with 24 V supply voltage and 20 mA output on 500 Ω load.

**Isolation (Test Voltage):**

I.S. Out/In 2.5 KV; I.S. Out/Supply 2.5 KV; I.S. Out/Fault 2.5 KV; I.S. Out/I.S. Out 500 V; In/Supply 500 V; In/In 500 V; Fault/In 500 V; Fault/Supply 500V; Fault/Fault 500 V.

**Input:**

4 to 20 mA with ≤ 2.5 V voltage drop, reverse polarity protected in normal operation, ≥ 5 KΩ impedance (≈ 2 mA sinking from 10 to 30 Vdc) when fault condition detected.

**Output:**

4 to 20 mA, on max. 700 Ω load.

**Response time:** 25 ms (0 to 100 % step change).

**Output ripple:** ≤ 20 mVrms on 250 Ω communication load on 0.5 to 2.5 KHz band.

**Frequency response:** 0.5 to 2.5 KHz bidirectional within 3 dB (Hart protocol).

**Fault detection:**

field device and wiring open circuit or short circuit detection; short circuit detection can be disabled via dip-switch.

**Short output detection:** load resistance < 50 Ω or < 100 Ω dip-switch selectable (≈ 2 mA forcing to detect fault).

**Open output detection:** load resistance > (21 V / Loop current) - 300 Ω (for example, if Loop current = 20 mA: load resistance > (21 V / 20 mA) - 300 Ω = 750 Ω).

**Fault signaling:** voltage free NE SPST optocoupled open-collector transistor (output de-energized in fault condition) available when mounted on Termination Board for model D6020D; for model D6020S in addition to Termination Board connection, also available on Safe Area side Terminal Block.

**Open-collector rating:** 100 mA at 35 Vdc (≤ 1.5 V voltage drop).

**Leakage current:** ≤ 50 μA at 35 Vdc.

**Response time:** ≤ 30 ms.

**Performance:**

Ref. Conditions 24 V supply, 250 Ω load, 23 ± 1 °C ambient temperature.

**Calibration accuracy:** ≤ ± 0.1 % of full scale.


**Linearity error:** ≤ ± 0.1 % of full scale.

**Supply voltage influence:** ≤ ± 0.02 % of full scale for a min to max supply change.

**Load influence:** ≤ ± 0.1 % of full scale for a 0 to 100 % load resistance change.

**Temperature influence:** ≤ ± 0.01 % of full scale on zero and span for a 1 °C change.

**Compatibility:**

 CE mark compliant, conforms to Directives: 2004/108/CE EMC, 2006/95/EC LVD, 2011/65/EU RoHS.

**Environmental conditions:**

**Operating:** temperature limits – 40 to + 70 °C, relative humidity 95 %, up to 55 °C.

**Storage:** temperature limits – 45 to + 80 °C.

**Approvals:**



TUV Certificate conforms to IEC61508:2010 Ed. 2 (Pending).

TUV Certificate No. C-IS-236198-09, SIL 3 Functional Safety Certificate conforms to IEC61508:2010 Ed.2, for Management of Functional Safety.

**Mounting:**

T35 DIN-Rail according to EN50022, with or without Power Bus or on customized Termination Board.

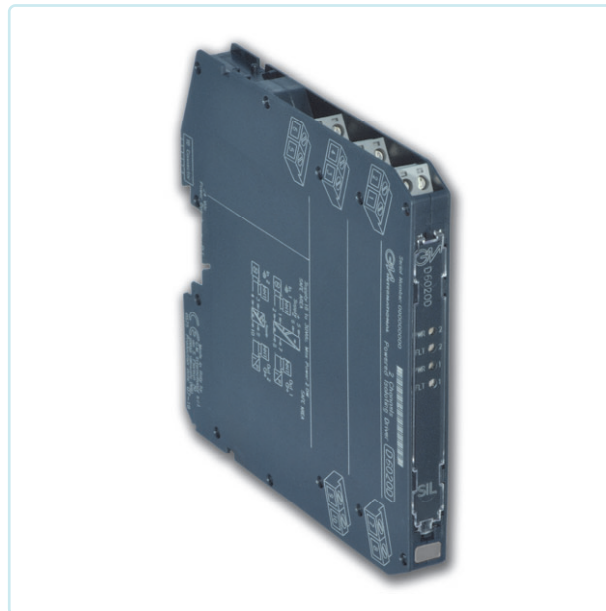
**Weight:** about 145 g D6020D, 120 g D6020S.

**Connection:** by polarized plug-in disconnect screw terminal blocks to accommodate terminations up to 2.5 mm<sup>2</sup>.

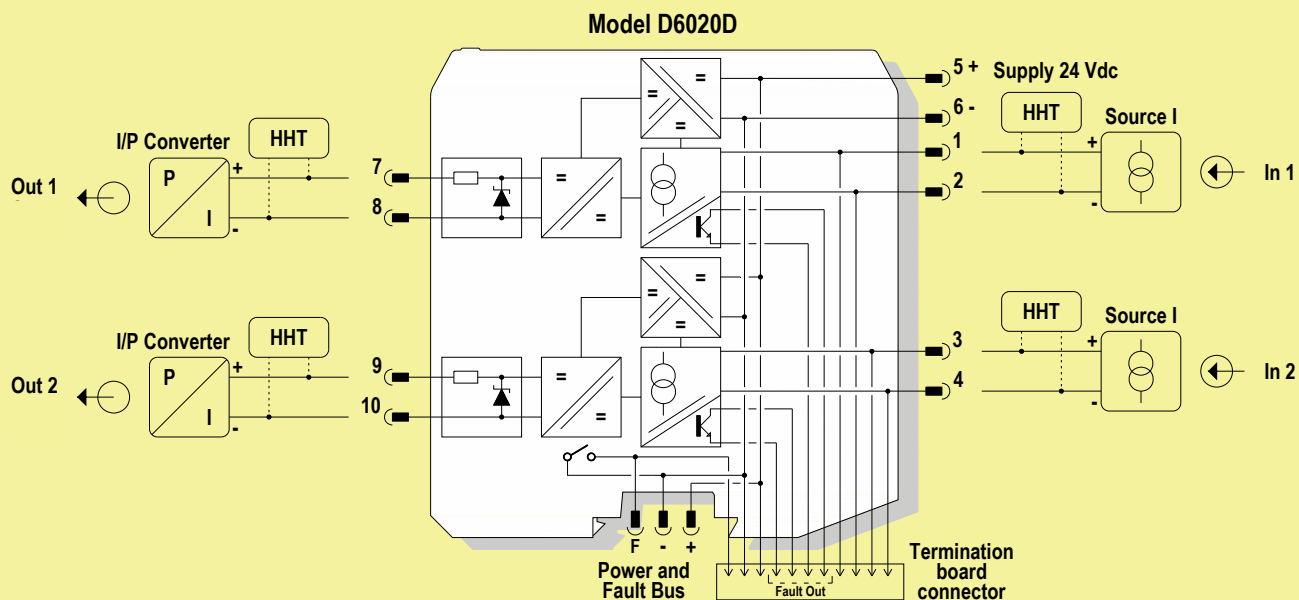
**Protection class:** IP 20.

**Dimensions:** Width 12.5 mm, Depth 123 mm, Height 120 mm.

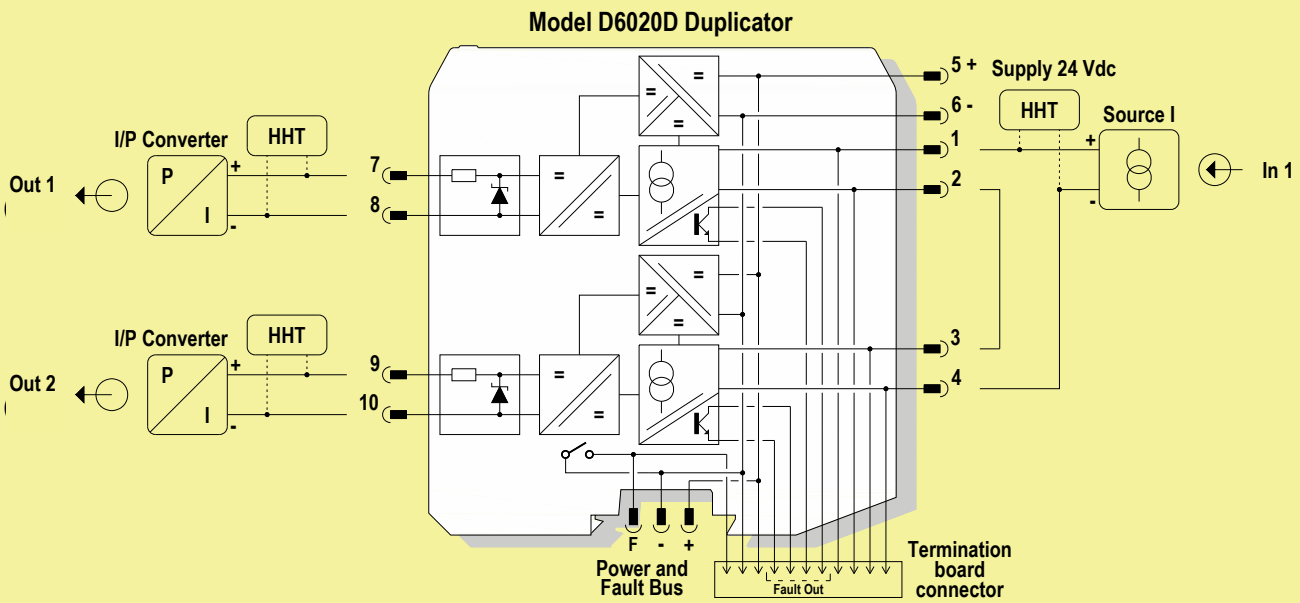
Image:



Function Diagram:



Function Diagram:



# Function Diagram:

