

The BA504E loop powered 4/20mA indicator is a fourth generation field mounting instrument that is electrically and mechanically compatible with the earlier BA504D. It has a much larger full 4 digit display and guaranteed performance between -40 and +70°C. Like it's predecessor, the BA504E is housed in a robust IP66 enclosure with a separate terminal compartment.

Main application of the BA504E is to display a measured variable in meaningful engineering units within a process area. The zero and span of the display are independently adjustable allowing the indicator to be calibrated to display any linear variable represented by the 4/20mA signal. A root extractor and an adjustable sixteen segment lineariser enable the indicator to display flow and variables such as tank level in linear engineering units. For weighing applications a tare function is included.

The bold 34mm high 4 digit display provides maximum contrast and has a very wide viewing angle, allowing the BA504E indicator to be easily read in most lighting conditions over a wide temperature range. An optional factory fitted backlight is available for installations in poorly illuminated areas. The four digits, with three decimal points and a negative sign, may be configured to display any variable between –9999 and 9999.

The robust GRP enclosure has stainless steel fittings, silicone gaskets and an armoured glass window providing IP66 protection between -40 and +70°C. Ingress and impact protection have been independently assessed by Intertek. A separate terminal compartment allows the instrument to be installed and terminated without exposing the display electronics. To further simplify field wiring and subsequent inspection, the terminal cable

entries and clamping screws are forward facing. Additional terminals are provided which may be used for linking the return 4/20mA conductor and the cable screens.

A backlight which may be loop or separately powered is available as a factory fitted option. It provides green background illumination allowing the display to be read at night or in poorly illuminated areas. When powered from the 4/20mA loop no additional wiring is required, but the indicators voltage is increased. Powering from a separate supply produces a brighter backlight but requires an additional field wiring.

Optional dual alarm outputs which can switch low power loads such as sounders, beacons and solenoid valves, are available as a factory fitted option. The two galvanically isolated solid state outputs may be independently conditioned as high or low alarms with normally open or closed outputs. Annunciators on the display show the status of both alarm outputs.

Reliability is ensured by component conformal coating, protection from incorrect connection and radio frequency interference. The indicator has been subjected to extensive vibration testing and is supported by a three year guarantee.

Other field mounting models in this range include the BA524E which has a similar specification but has a five digit 29mm high display plus a 31 segment bargraph.

If flammable atmospheres are present either the BA304E or BA304NE should be used. Both have the same features as the BA504E but have been certified for use in hazardous area.

BA504E 2-wire 4/20mA 4 digit indicator

General purpose

- Loop powered only 1.2V drop
- 4 digit 34mm high display
- IP66 GRP enclosure with separate terminal compartment
- Root extractor and 16 segment lineariser
- Optional backlight, alarms & external keypad
- ♦ 3 year guarantee



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Input

Current 4 to 20mA

Less than 1.2V at 20°C Voltage

Less than 1.3V at -40°C Less than 5V with optional loop powered backlight.

Overrange ±200mA or ±30V will not damage

the indicator.

Display

Liquid crystal, non-multiplexed Type

4 digits 34mm high.

Span Adjustable between 0 & ±9999 for a

4/20mA input.

Adjustable between 0 & ±9999 with 4mA Zero

input.

Decimal point 1 of 3 positions or absent Automatic minus sign Polarity

Zero blanking Blanked apart from 0 in front of decimal point

Direction Display may increase or decrease with increasing 4/20mA input.

Reading rate 2 per second

9999 or -9999 with all decimal points Overange

flashing.

Push buttons

(Function in display mode) Shows display with 4mA input

Shows display with 20mA input Displays input in mA or a % of span, has a modified function when alarms are fitted. Έ'

Used for tare function

Accuracy at 20°C

Linear Root extracting Temperature effect on:

Less than 25ppm of span/ºC

Less than 50ppm of span/°C Span Series mode rejection Less than 0.05% of span error for 1mA pk

to pk 50 or 60Hz interference.

±0.02% of span ±1 digit.

±16µA at input ±1 digit

Environmental

Zero

Operating temp -40 to +70ºC Storage temp -40 to +85ºC

Humidity to 95% at 40°C noncondensing

Vibration Report available

Enclosure EMC

Complies with FMC Directive 2004/108/FC

Mechanical

Terminals Screw clamp for 0.5 to 1.5mm² cable

Weight

Accessories

Green, may be loop or separately powered. Backlight Loop powered Indicator input voltage 5V

Separately powered

V supply 11V to 30V dc 35mA

Alarms Two alarm outputs each of which may be

independently configured as a high or low alarm contact with a NO or NC output

Isolated solid state switch

Output . Vmax 40V dc 200mA Imax

 $5\Omega + 0.7V \text{ max}$ Ron Roff $1M\Omega$ min

External keypad Membrane keypad enables indicator to be

controlled without removing cover.

Scale legend Units of measurement marked onto display

escutcheon. #

Tag number or application marked onto Tag legend

display escutcheon. #

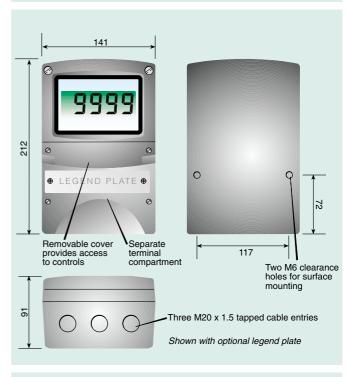
Stainless steel legend plate Stainless steel plate etched legend plate with

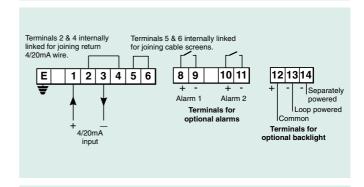
tag number or application attached to front of

the instrument. #

BA392D or BA393 # Pipe mounting kit

See accessory datasheet for details





Model number Display mode Display at: 4.000mA 20.000mA

Please specify **BA504E** Linear, root or lineariser*

XXXX Include position of decimal point & sign if negative, plus intermediate

Accessories

External keypad Display backlight Dual alarms Escutcheon marking

Scale Tag Stainless legend plate Pipe mounting kit

Please specify if required

points if linearisation is required.*

External keypad Backlight Alarms

Legend required Legend required Leaend required BA393D or BA393

* Will be set to display 0.0 at 4mA and 100.0 at 20mA with a linear display if calibration information is not supplied. Can easily be recalibrated on-site.